



Dart Aerospace Ltd.
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Canada

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002610
4110

D169-841-015
Job Sheet 174541



Part No: D169-841-015

Job Qty: 1 ea

Part Name: AW169 Lower Cutter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: URF 16-692 DWG REV D IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B 15.07.03 AS
PER CHG002 ecn15-595 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/30/18	4/30/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 27 2018
100	DC	1 pcs	4/30/18	4/30/18	0.00	0.00	DC		JUN 27 2018
110	Packaging	1 pcs	4/30/18	4/30/18	0.00	0.00	Packaging1-2		JUN 27 2018
120	QC	1 pcs	4/30/18	4/30/18	0.00	0.00	QC4		JUN 27 2018
130	Packaging	1 pcs	4/30/18	4/30/18	0.00	0.00	Packaging1-2		JUN 28 2018
140	QC21-FG	1 Ea	4/30/18	4/30/18	0.00	0.00	QC21		JUN 28 2018

Part Op 100 - "Photocopy bluefiles per D169-841 Cable Cutter System and create labels per 6F9540V00231 CHG002"
Descriptions: 130 - Identify and pack for shipping as per PPP D169-841-015

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4842-041	Lower Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5062426
MS21042L08	Nut	5 Ea (5 ea)	90-Start up Operation	5044234
MS27039-08-24	Screw (MS27039-0824)	5 Ea (5 ea)	90-Start up Operation	5054100
NAS1149FN832P	Washer	10 Ea (10 ea)	90-Start up Operation	5020604

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4842-041	1	2	0
	MS21042L08	5	2,667	0
	MS27039-08-24	5	74	0
	NAS1149FN832P	10	4,147	0

Part Specifications

Specifications could not be found.

Plex 3/16/18 2:59 PM Dart.Gagnon.Michelle



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Container No: S084664



Part: D169-841-015

Job No: 174541

Serial No/Batch: S084664

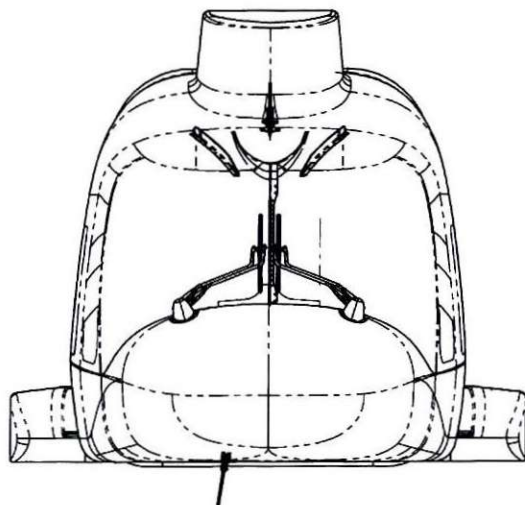
Revision:

Inspector:

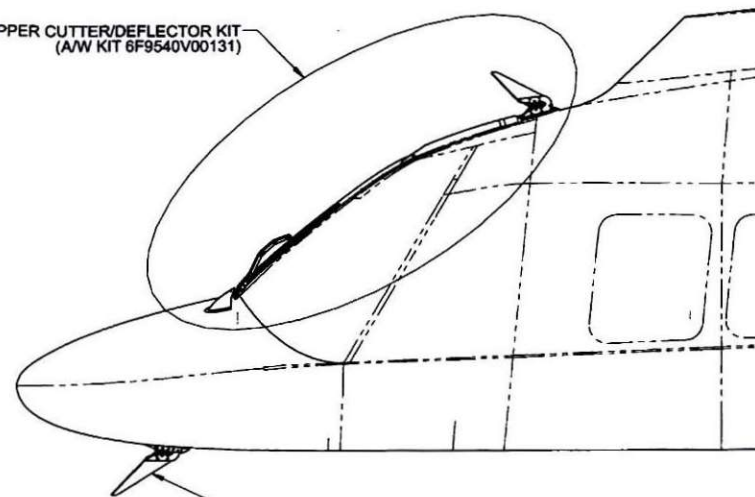
Exp Date:

Instructions:

Date: 06/27/18



D169-841-013 UPPER CUTTER/DEFLECTOR KIT
(A/W KIT 6F9540V00131)



D169-841-015 LOWER CUTTER KIT
(A/W KIT 6F9540V00231)

D169-841-011 AW169 CABLE CUTTER SYSTEM

QTY -011	QTY -013	QTY -015	DART P/N	DESCRIPTION	AGUSTA WESTLAND P/N
X			D169-841-011	CABLE CUTTER SYSTEM	TBD
1	X		D169-841-013	UPPER CUTTER/DEFLECTOR KIT	6F9540V00131
1		X	D169-841-015	LOWER CUTTER KIT	6F9540V00231
1			D4821-1	WINDSHIELD DEFLECTOR	TBD
1			D4822-1	UPPER DEFLECTOR LH	TBD
1			D4822-2	UPPER DEFLECTOR RH	TBD
1			D4840-041	UPPER CUTTER ASSY	TBD
2			D4857-041	WIPER DEFLECTOR ASSY	TBD
8			MS27039-1-12	SCREW	N/A
TBD			TBD	FASTENERS	N/A
	1		D4842-041	LOWER CUTTER ASSY	TBD
	5		MS21042L08	LOCKNUT	N/A
	5		MS27039-0824	SCREW	N/A
	10		NAS1149FN832P	WASHER	N/A

D	MS27039-0824 WAS MS27039-0819. REFORMAT PARTS LIST.	AJS	15.06.12
C	D4857-041 WAS D4857-1 (D4944-1 GASKETS NOW IN D4857 DRAWING). PARTS LIST: MS27039-1-12 QTY WAS 10	AJS	15.05.20
B	ADD D4944-1 GASKET (ZN A8-1) (ZN B6-2, B8-2) ADD MS27039-1-12 SCREW, D4857-1 WAS D4857-041-042	DW	13.09.23
A	NEW RELEASE	DB	13.07.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO. IIN-D169-841	
MFG. APPR.	JLM	REV. D	
APPROVED	WM	TITLE AW169 CABLE CUTTER SYSTEM	
DE APPR.	DS	SCALE NTS	
DATE	15.06.12	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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DAS

JUN 28 2018